Phone: 0172-2795180

From

The Chief Inspector of Boilers, Haryana SCO 20, Sector 7C, 1st. Floor, Chandigarh

To

M/s Quality Stainless Pvt. Ltd., Near 7 Industrial Development Colony, Hissar -125005

Memo No. 170
Dated 16-4-12

Subject:

Approval for the manufacturer of welded & Seamless Tubes and Pipe in Stainless Steel as per IBR.

Reference your letter NO. QSPL/L002/IBR/11-12/ dated 06.02.2012 on the subject noted above.

In continuation to this office permission No. 12 dated 07.04.2011, You are, hereby allowed to undertake the manufacturing of stainless steel tubes & pipes as per requirement mentioned in your letter under reference on the followings terms and conditions:

1. That you will get the design and drawing and pressure part calculation of boiler components approved from this Inspectorate along with requisite fee before undertaking the job in hand.

2. That you will offer the material for identification and other stages of inspection.

3. That you will procure the IBR material duly supported with the test certificate for the manufacturing of your product..

4. That you will engage IBR certified Welder by the competent authority for welding work.

5. That you will offer product for final inspection and hydraulic test for for acceptance.

6. That you will submit Certificate under III A and III B for pipes and tubes respectively duly prepared as per IBR for signature of the Inspecting officer and Inspecting Authority.

7. That you will follow all the stages of inspection during manufacturing as stipulated in IBR -1950 and their latest amendment.

8. That you will maintain the record of items of manufactured for at last 10 Years.

If the manufacturing of the boiler component will found not in accordance with the requirement of IBR at any stage, the permission will be revoked

Chief Inspector of Boilers
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Haryana